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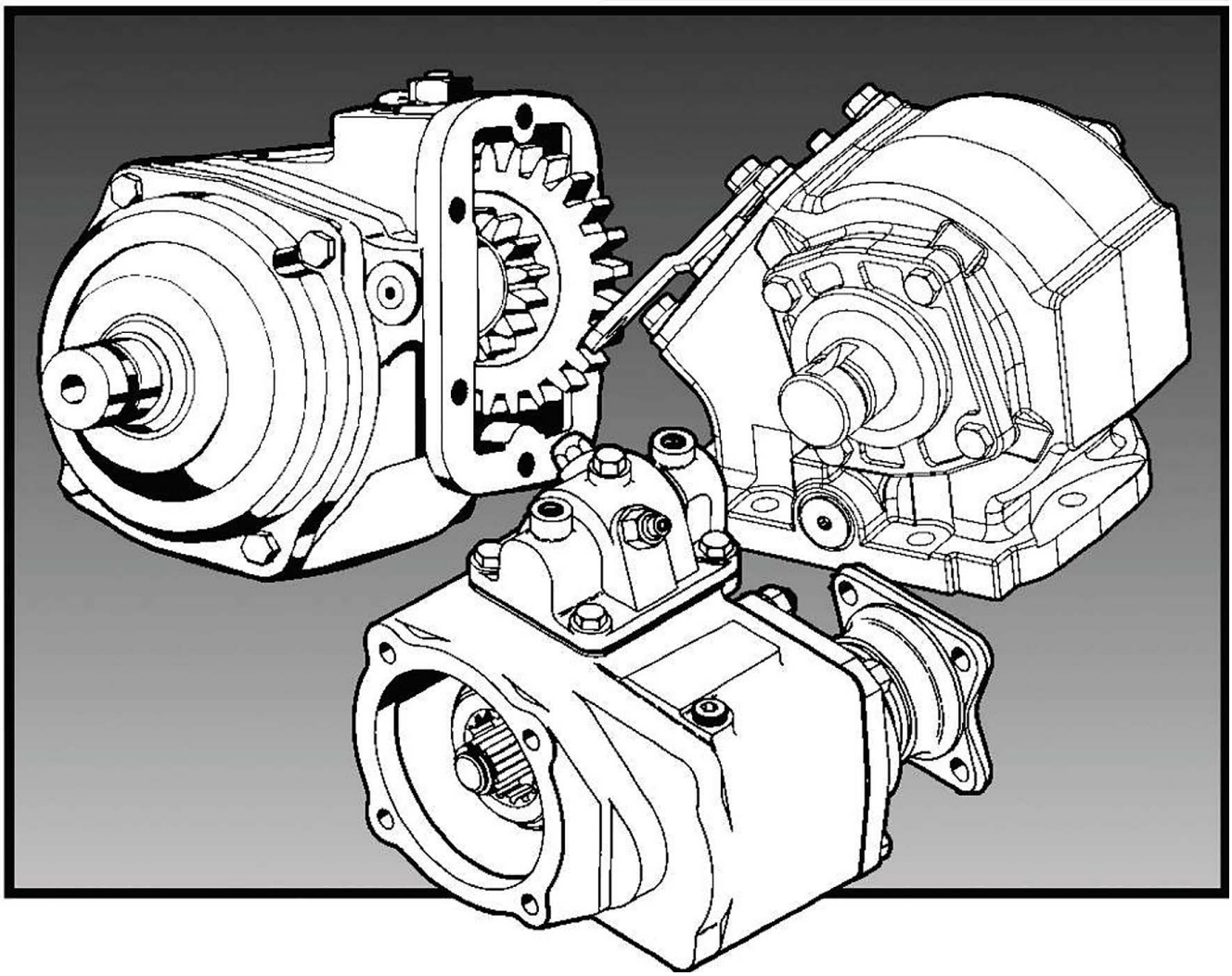
(877) 776-4600 or (407) 872-1901 parts@eprogear.com

CHELSEA® Replacement Parts List 242/244 Series Manual

Bulletin HY25-2242-M1/US

Effective: January 15, 2002
Supersedes: P410-242/244 Dated January 2001



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⚠ WARNING

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Chelsea Products Division
Olive Branch, MS 38654 USA

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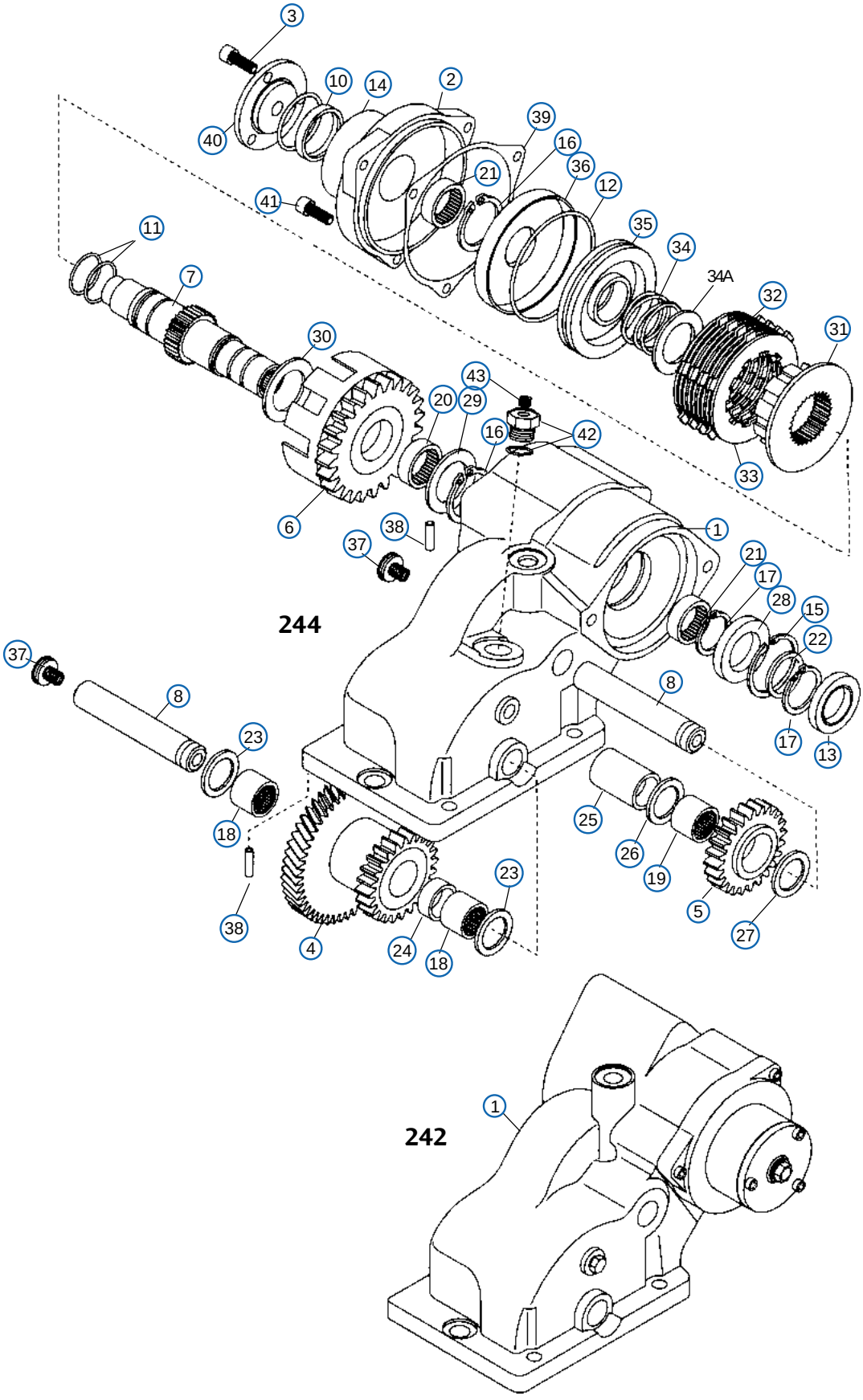

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Item		Part Number	Description	Quantity
1		**1-P-544**	Housing, 244 Series	1
1		**1-P-561**	Housing, 242 Series	1
2	▶	**21-P-613**	Bearing Cap, 244 Series	1
2	▶	**21-P-618**	Bearing Cap, 242 Series	1
3	▶	**34-P-126**	End Cap	1
4	▶	**5-P-1231**	Input Gear	1
5	▶	**5-P-1232**	Idler Gear	1
6	▶	**2-P-775**	Output Gear	1
7		**3-P-936X**	Pump Shaft, 5/8"-9 Tooth Spline, 242 and 244 Series	1
7	▶	**3-P-937**	Output Shaft, 1" Rd. 242 Series	1
7		**3-P-943X**	Pump Shaft, 3/4"-11 Tooth Spline, 242 and 244 Series	1
8	▶	**9-P-90**	Idler Shaft	2
10	▶	**28-P-263**	O-Ring, End Cap	1
11	▶	**28-P-266**	O-Ring, Output Shaft	2
12	▶	**28-P-265**	O-Ring, Piston	1
13	▶	**28-P-264**	Oil Seal	1
14	▶	**28-P-119**	Oil Seal	1
15	▶	**379695**	Snap Ring, Internal	1
16	▶	**379694**	Snap Ring, External 1.25"	2
17	▶	**379693**	Snap Ring, External 1"	2
18	▶	**550890**	Needle Bearing, Input Shaft	2
19	▶	**550306**	Needle Bearing, Idler Shaft	1
20	▶	**560998**	Needle Bearing, Output Gear	1
21	▶	**560999**	Needle Bearing, Output Gear	2
22	▶	**31-P-95**	Spacer, 1"	1
23	▶	**31-P-97**	Thrust Washer	2
24	▶	**14-P-70**	Spacer, Input Shaft Bearing	1
25	▶	**4-P-175**	Spacer, Idler Shaft	1
26	▶	**31-P-100**	Thrust Washer, .126" thick	1
27	▶	**31-P-99**	Thrust Washer, .032" thick	1
28	▶	**31-P-101**	Thrust Washer, Output Shaft, .329" thick	1
29	▶	**31-P-105**	Tabbed Thrust Washer, Output Shaft	1
30	▶	**31-P-98**	Thrust Washer, Clutch, .094" thick	1
31		**2-P-776**	Clutch Gear	1
32	▶	**379692**	Clutch Plate	4
33	▶	**379691**	Friction Disk	5
34	▶	**37-P-56**	Clutch Spring	1
34A		**31-P-108**	Spacer, Clutch Spring	1
35		**379704**	Piston	1
36	▶	**379705**	Cylinder, Back-Up	1
37	▶	**379672**	NWD Plug	2
38	▶	**379696**	Roll Pin (1.250 LG.)	2
39	▶	**22-P-103**	Gasket, Bearing Cap	1
40		**379431-4**	Hex Capscrew	3
41		**379431-7**	Hex Capscrew	3
42	▶	**379242**	Boss Plug, with O-Ring	1
43	▶	**379231**	Pipe Plug, for Boss Plug	1
N.S.		**68-P-2**	Name Plate	1
N.S.		**378422**	Drive Screw For Nameplate	2
N.S.		**379708**	Tubing Assembly	1

N.S. - Not Shown

Item	Part Number	Description	Quantity
		Loose Parts	
N.S.	**379709**	Plug, Weep Hole	2
N.S.	**8000-16X**	Mounting Kit, 244 Series	1
	▶ **28-P-200**	O-Ring	1
	378924-52	Hex Capscrew	1
	▶ **379697**	Dowel, Split Hollow	2
	▶ **379706**	Hex Capscrew, M10 X 1.5	5
N.S.	**8000-17X**	Mounting Kit, 242 Series	1
	▶ **28-P-200**	O-Ring	1
	378924-64	Hex Capscrew	1
	▶ **379697**	Dowel, Split Hollow	2
	▶ **379706**	Hex Capscrew, M10 X 1.5	5
	329229-5X	Installation & Label Kit	1
	328946X	Caution Label Kit	1
	▶ **379085-2**	Installation Decal	1
	▶ **379624**	Warranty Card	1
	379715	Owners Manual	1
	379716-1	Envelope	1
	▶ **329229-4X**	Pump Mounting Kit	1
	379743	Hex Head Screw	2
	329317-1X	Dash Plat & Wiring Harness/Fitting Kit, 244 & 244 Series	1
	329315-1X	Dash Plat/Wire Harness Assembly, Non E.O.C.	1
	▶ **329319X**	Fitting Kit With Manifold, 242 & 244 Series	1
	▶ **379486**	Straight Thread O-ring, 90° Elbow JIC	4
	▶ **379698**	Male Elbow	1
	▶ **379703**	Swivel Nut, 90° Elbow JIC	1
	379726	Temperature Sender	1
	▶ **379832**	90° Elbow JIC	1
	▶ **379833**	Seal Nut	1
	329321X	Installation Kit	1
	▶ **379502**	Pressure Switch	1
	▶ **379817**	Grommet	1
	379818	Flange Bolt,	2
	▶ **379830**	Pan Head Screw,	2
	▶ **329320-2X**	Manifold/Hose Kit, 242 Series	1
	▶ **329057-4X**	Hose Assembly (16-.750"), Solenoid Exhaust to P.T.O.	1
	▶ **329130-2X**	Hose Assembly (17-.250"), Manifold “Lube” to P.T.O.-Pressure Lube	1
	▶ **329130X**	Hose Assembly (12-.250"), Manifold “Out” to P.T.O.-Clutch Pack	1
	▶ **329232-1X**	Hose Assembly (19-.500"), Trans. Main Pressure to Manifold “IN”	1
	▶ **329307X**	Manifold Valve Assembly	
	▶ **329320-4X**	Manifold/Hose Kit, 244 Series	1
	▶ **329057-4X**	Hose Assembly (16-.750"), Solenoid Exhaust to P.T.O.	1
	▶ **329130-2X**	Hose Assembly (17-.250"), Manifold “Lube” to P.T.O.-Pressure Lube	1
	▶ **329130-5X**	Hose Assembly (26-.750"), Manifold “Out” to P.T.O.-Clutch Pack	1
	▶ **329232-1X**	Hose Assembly (19-.500"), Trans. Main Pressure to Manifold “IN”	1
	▶ **329307X**	Manifold Valve Assembly	
		SERVICE KITS	
	329311-1X	.625"-9 Tooth Shaft w/ Tabbed Washer	1
	329311-2X	1.000" Keyed Shaft w/ Tabbed Washer (XB output only)	1
	▶ **329339-1X**	Gasket And Seal Kit	1
	▶ **329339-2X**	Bearing Kit	1
	▶ **329339-3X**	Clutch Plate Kit	1
	▶ **329339-4X**	Rebuild Kit (Includes 329339-1X, -2X and -3X)	1

N.S. - Not Shown

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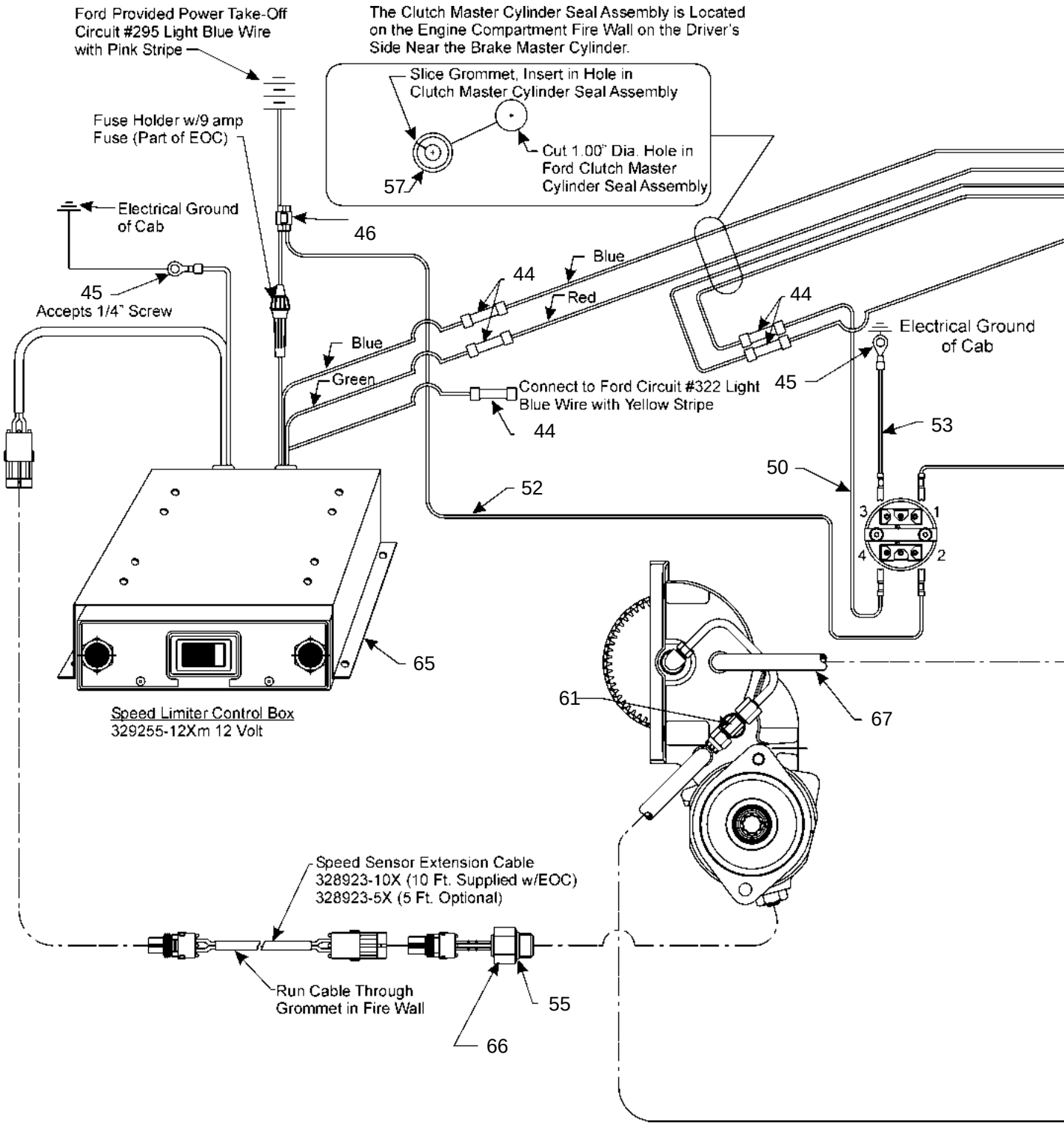
Shift Installation Kit with Electronic Overspeed Control

Item	Part Number	Description	Quantity
N.S.	**379061**	Wire Tie	6
44 ▶	**379252**	Butt Connector	5
45 ▶	**379253**	Ring Connector	2
46 ▶	**379257**	Electric Connector	2
47	**379725**	Temperture Gauge	1
N.S.	**379741**	Mounting Hardware Temperature Gauge	1
48	**379727**	Wire Connector Assembly	1
49	**379730**	Bracket, Temperature Gauge	1
50	**379732-2**	Wire, White 42” with Spade & Butt Connector	1
51	**379732-1**	Wire, Black 42” with Spade & Butt Connector	1
52	**379733-1**	Wire, Red 12” with Spade Connector	1
53	**379733-2**	Wire, Black 12” with Spade Connector	1
54 ▶	**379736**	Wire Connector Assembly	1
55 ▶	**28-P-171**	O-Ring	1
	329321X	Installation Kit	1
56 ▶	**379502**	Pressure Switch	1
57 ▶	**379265**	Grommet	1
58	**379818**	Flange Bolt,	2
N.S.	**379830**	Pan Head Screw,	2
▶	**329319X**	Fitting Kit For Manifold, 242 & 244 Series	1
59 ▶	**379486**	Straight Thread O-Ring, 90° Elbow JIC	4
60 ▶	**379698**	Male Elbow	1
61 ▶	**379703**	Swivel Nut, 90° Elbow JIC	1
62	**379726**	Temperature Sender	1
63 ▶	**379832**	90° Elbow JIC	1
64 ▶	**379833**	Seal Nut	1
65	**329255-12X**	Speed Limiter, 12 Volt	1
66 ▶	**379243**	Speed Sensor	1
▶	**329320-2X**	Manifold/Hose Kit, 242 Series	1
67 ▶	**329057-4X**	Hose Assembly (16-.750"), Solenoid Exhaust to P.T.O.	1
68 ▶	**329130-2X**	Hose Assembly (17-.250"), Manifold “Lube” to P.T.O.-Pressure Lube	1
69 ▶	**329130X**	Hose Assembly (12-.250"), Manifold “Out” to P.T.O.-Clutch Pack	1
70 ▶	**329232-1X**	Hose Assembly (19-.500"), Trans. Main Pressure to Manifold “IN”	1
71 ▶	**329307X**	Manifold Valve Assembly	
▶	**329320-4X**	Manifold/Hose Kit, 244 Series	1
67 ▶	**329057-4X**	Hose Assembly (16-.750"), Solenoid Exhaust to P.T.O.	1
68 ▶	**329130-2X**	Hose Assembly (17-.250"), Manifold “Lube” to P.T.O.-Pressure Lube	1
72 ▶	**329232-1X**	Hose Assembly (19-.500"), Trans. Main Pressure to Manifold “IN”	1
73 ▶	**329307X**	Manifold Valve Assembly	1
74 ▶	**329130-5X**	Hose Assembly (26-.750"), Manifold “Out” to P.T.O.-Clutch Pack	1

N.S. Not Shown

Shift Installation Kit With Electronic Overspeed Control



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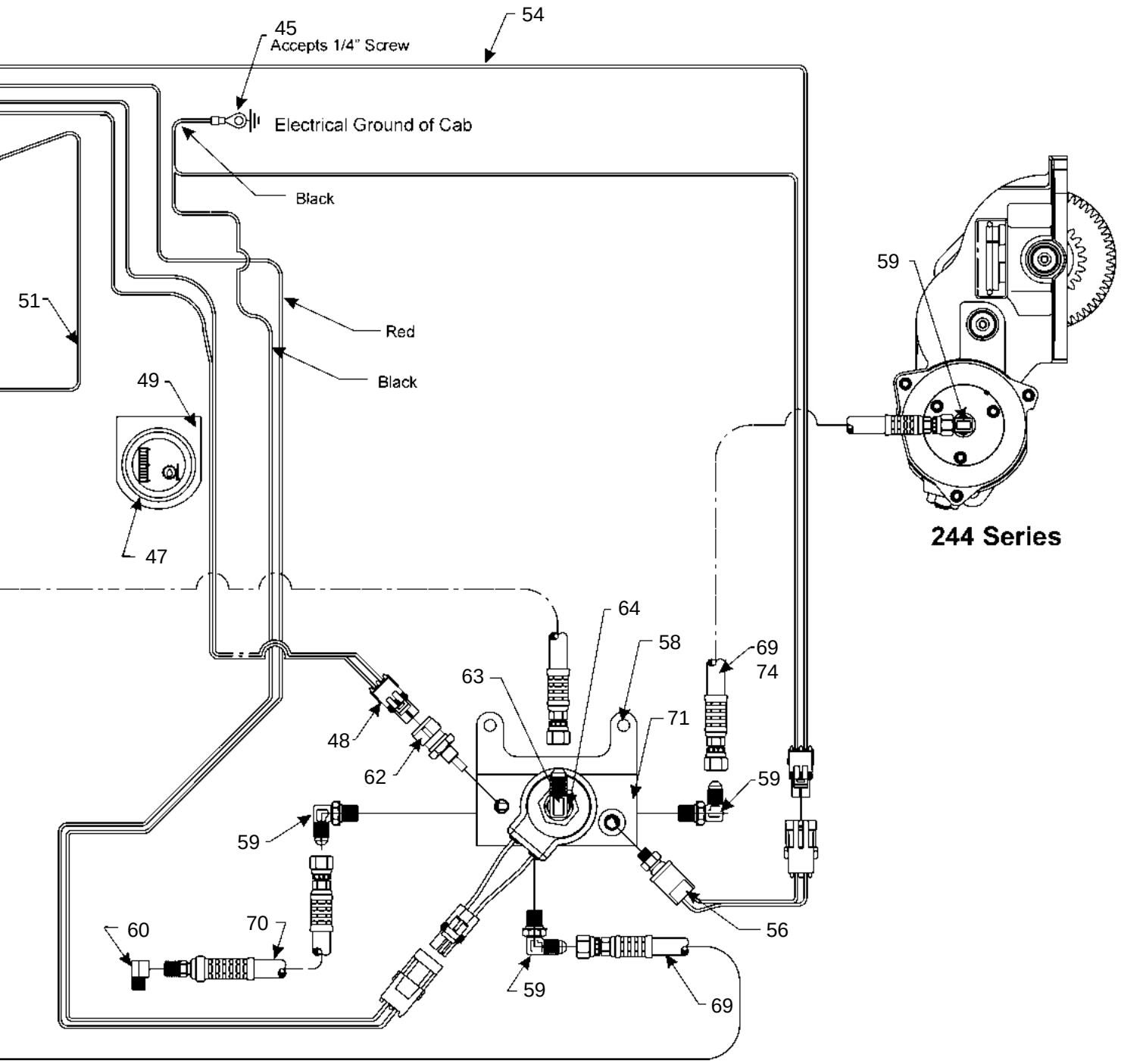

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Shift Installation Kit without Electronic Overspeed Control

Item		Part Number	Description	Quantity
		329317-1X	Dash Plat & Wiring Harness/Fitting Kit, 244 & 244 Series	1
75		**329315-1X**	Dash Plat/Wire Harness Assembly, Non E.O.C.	1
	▶	**329319X**	Fitting Kit For Manifold, 242 & 244 Series	1
76	▶	**379486**	Straight Thread O-Ring, 90° Elbow JIC	4
77	▶	**379698**	Male Elbow	1
78	▶	**379703**	Swivel Nut, 90° Elbow JIC	1
79		**379726**	Temperature Sender	1
80	▶	**379832**	90° Elbow JIC	1
81	▶	**379833**	Seal Nut	1
		329321X	Installation Kit	1
82	▶	**379502**	Pressure Switch	1
83	▶	**379817**	Grommet	1
84		**379818**	Flange Bolt,	2
85	▶	**379830**	Pan Head Screw,	2
	▶	**329320-2X**	Manifold/Hose Kit, 242 Series	1
86	▶	**329057-4X**	Hose Assembly (16-.750"), Solenoid Exhaust to P.T.O.	1
87	▶	**329130-2X**	Hose Assembly (17-.250"), Manifold “Lube” to P.T.O.-Pressure Lube	1
88	▶	**329130X**	Hose Assembly (12-.250"), Manifold “Out” to P.T.O.-Clutch Pack	1
89	▶	**329232-1X**	Hose Assembly (19-.500"), Trans. Main Pressure to Manifold “IN”	1
90	▶	**329307X**	Manifold Valve Assembly	
	▶	**329320-4X**	Manifold /Hose Kit, 244 Series	1
91	▶	**329057-4X**	Hose Assembly (16-.750"), Solenoid Exhaust to P.T.O.	1
92	▶	**329130-2X**	Hose Assembly (17-.250"), Manifold “Lube” to P.T.O.-Pressure Lube	1
93	▶	**329232-1X**	Hose Assembly (19-.500"), Trans. Main Pressure to Manifold “IN”	1
90	▶	**329307X**	Manifold Valve Assembly	1
95	▶	**329130-5X**	Hose Assembly (26-.750"), Manifold “Out” to P.T.O.-Clutch Pack	1

N.S. - Not Shown

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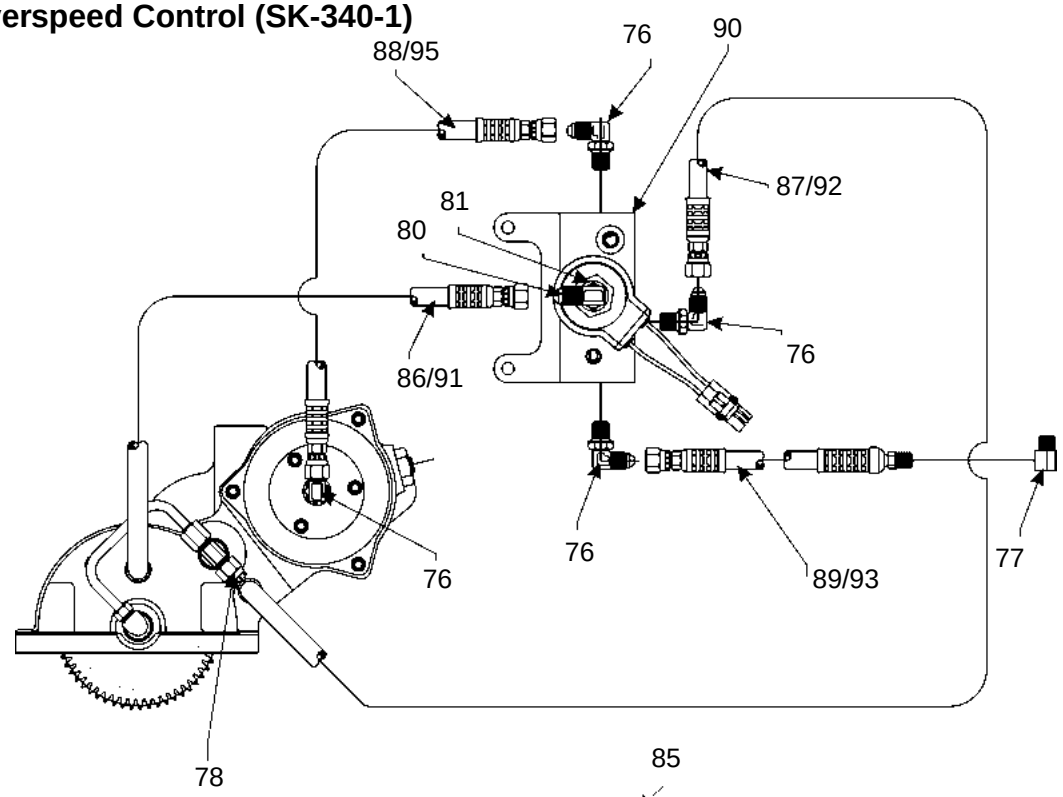
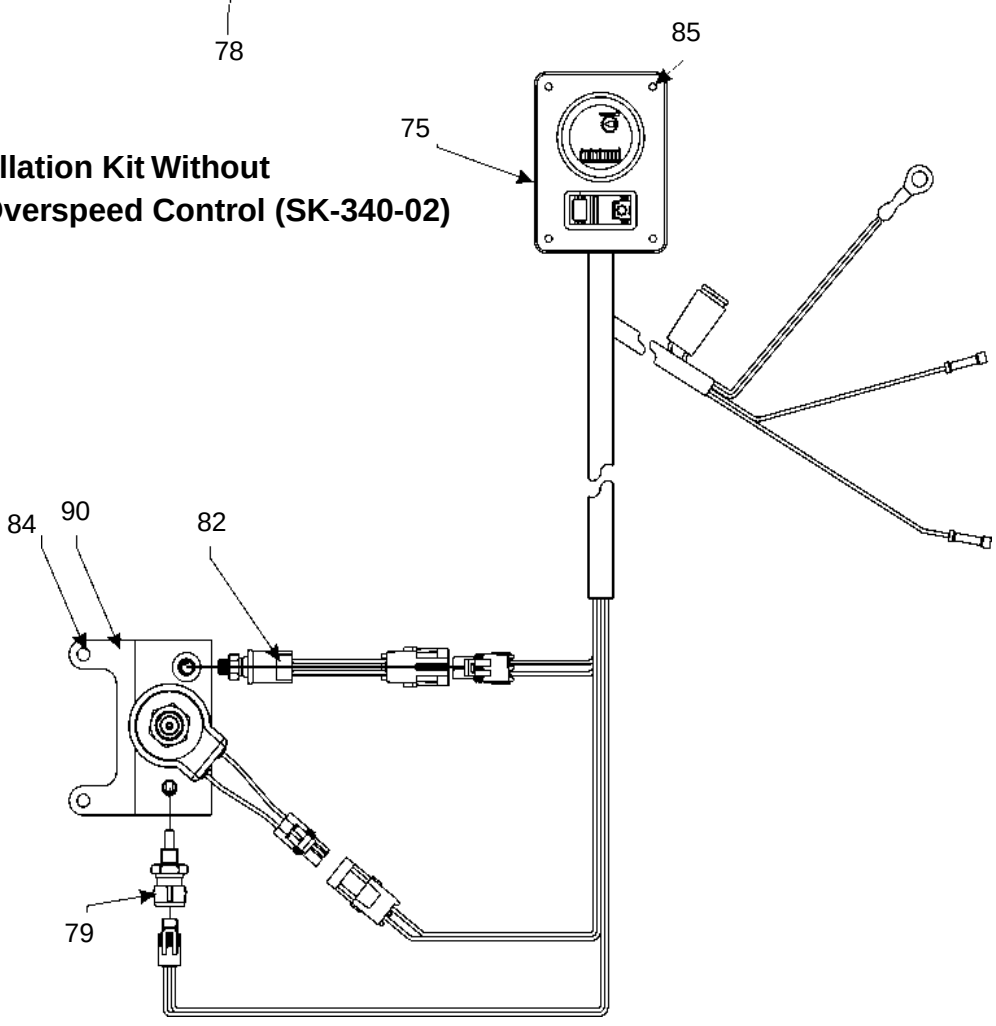
Hydraulic Installation Kit Without Electronic Overspeed Control (SK-340-1)



Wiring Installation Kit Without Electronic Overspeed Control (SK-340-02)



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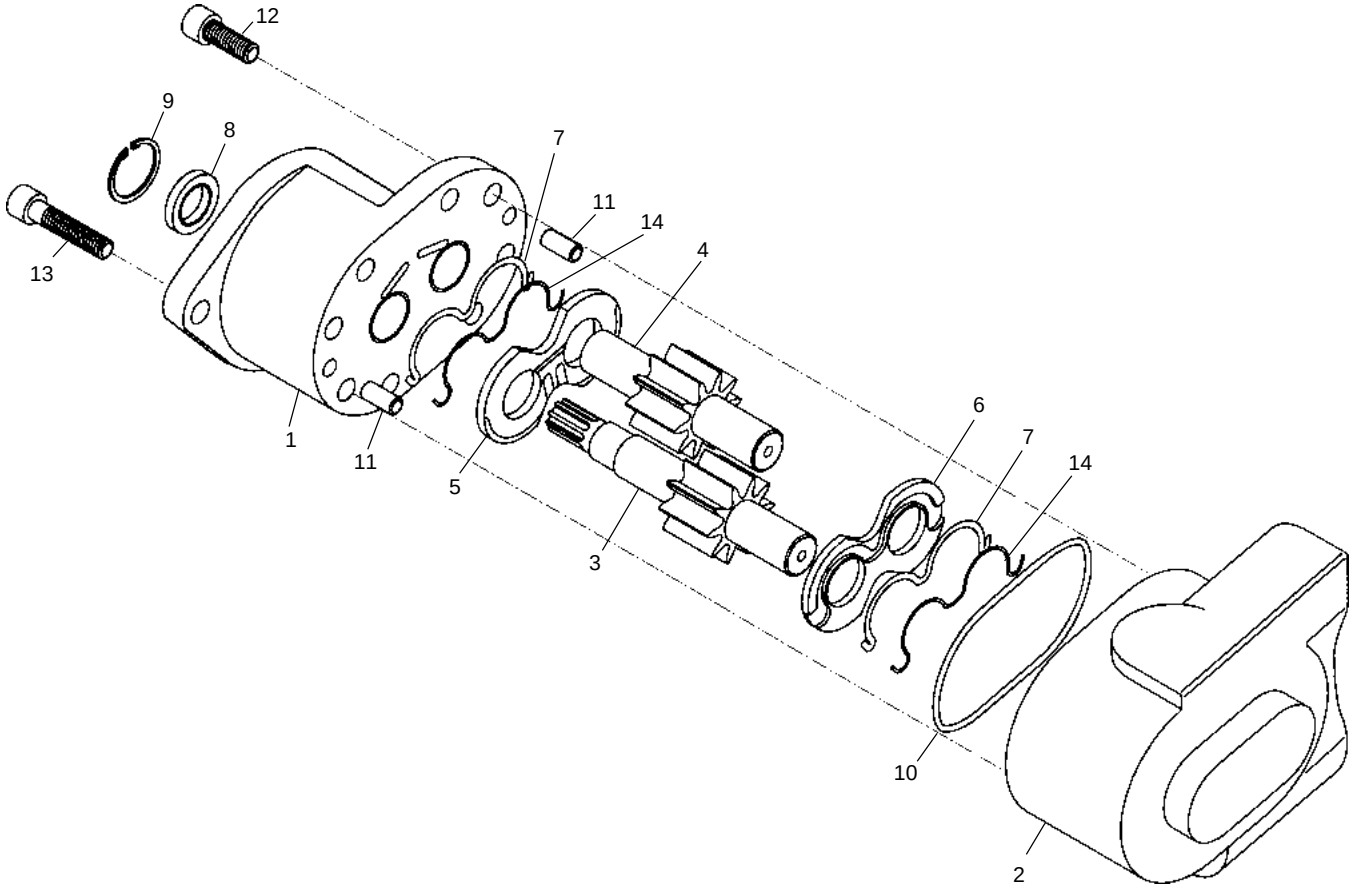

Item	Part Number	Description	Quantity
1	**64543**	Flange	1
2	**64735**	Body, FP14-115C	1
	64551	Body, FP14-95C	1
	64952	Body, FP14-74C	1
	64955	Body, FP14-65C	1
	64954	Body, FP14-45C	1
3	**2A053**	Drive Gear, FP14-115C	1
	29938	Drive Gear, FP14-95C	1
	2A201	Drive Gear, FP14-74C	1
	2A202	Drive Gear, FP14-65C	1
	2A203	Drive Gear, FP14-45C	1
4	**2A054**	Idler Gear, FP14-115C	1
	28287	Idler Gear, FP14-95C	1
	2A207	Idler Gear, FP14-74C	1
	28439	Idler Gear, FP14-65C	1
	2A206	Idler Gear, FP14-45C	1
5	**2A195**	Pressure Plate, Top	1
6	**2A196**	Pressure Plate, Bottom	1
7	**15818**	Back-Up Ring	2
8	**16920**	Shaft Seal	1
9	**58-5000-137**	Snap Ring	1
10	**55-040-8309**	O-Ring	1
11	**16030**	Dowels	2
12	**62B-6-10HG8**	Socket Head Capscrew, 3/8 - 1"	4
13	**62B-6-14HG8**	Socket Head Capscrew, 3/8 - 1.50"	4
14	**15817**	O-Ring	2
	329346X	Soft Goods Service Kit	1
	329347X	Shaft Seal Kit	1
	329348X	Soft Goods Service Kit w/Pressure Plates	1

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242 F M HD P - B 5 XE

BASIC MODEL
242

MOUNTING TYPE
F = Special Mount Ford

GEAR RATIO

INPUT GEAR DESIGNATOR

LUBRICATION
P = Pressure Lube

SHIFTER TYPE
B = 12V Hydraulic Valve
K = 12V Hydraulic Valve with E.O.C.

ASSEMBLY ARRANGEMENT
5

OUTPUT TYPE
AD = 2 Bolt “A” .75"-11 Tooth Spline
XE = 2 Bolt “A” .625"-9 Tooth Spline
XB = 1.00 Dia. Keyed Shaft
With Pump & “XE” Option
16 = Hyd. Pump 1.3 GPM @ 1000 R.P.M.
25 = Hyd. Pump 2.1 GPM @ 1000 R.P.M.
31 = Hyd. Pump 2.6 GPM @ 1000 R.P.M.
45 = Hyd. Pump 3.8 GPM @ 1000 R.P.M.
65 = Hyd. Pump 5.5 GPM @ 1000 R.P.M.
85 = Hyd. Pump 7.2 GPM @ 1000 R.P.M.
00 = Hyd. Pump 8.5 GPM @ 1000 R.P.M.
15 = Hyd. Pump 9.7 GPM @ 1000 R.P.M.

244 F M HD P - B 4 XE

BASIC MODEL
244

MOUNTING TYPE
F = Special Mount Ford

GEAR RATIO

INPUT GEAR DESIGNATOR

LUBRICATION
P = Pressure Lube

SHIFTER TYPE
B = 12V Hydraulic Valve
K = 12V Hydraulic Valve with E.O.C.

ASSEMBLY ARRANGEMENT
4

OUTPUT TYPE
AD = 2 Bolt “A” .75"-11 Tooth Spline
XE = 2 Bolt “A” .625"-9 Tooth Spline
With Pump & “XE” Option
16 = Hyd. Pump 1.3 GPM @ 1000 R.P.M.
25 = Hyd. Pump 2.1 GPM @ 1000 R.P.M.
31 = Hyd. Pump 2.6 GPM @ 1000 R.P.M.
45 = Hyd. Pump 3.8 GPM @ 1000 R.P.M.
65 = Hyd. Pump 5.4 GPM @ 1000 R.P.M.
74 = Hyd. Pump 6.2 GPM @ 1000 R.P.M.
95 = Hyd. Pump 8.1 GPM @ 1000 R.P.M.
15 = Hyd. Pump 9.3 GPM @ 1000 R.P.M.

Notes

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3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

4. Warranty: Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of:
(A) All Power Take-Off units one (1) year from date of installation.
(B) Except 267, 277, 278, 242, 244, 250, 251 and 859 series two (2) years from date of installation. **THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO ITEMS PROVIDED HEREUNDER. SELLER MAKES NO OTHER WARRANTY, GUARANTEE, OR REPRESENTATION OF ANY KIND WHATSOEVER. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR PURPOSE, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, TRADE USAGE, OR COURSE OF DEALING ARE HEREBY DISCLAIMED. NOTWITHSTANDING THE FOREGOING, THERE ARE NO WARRANTIES WHATSOEVER ON ITEMS BUILT OR ACQUIRED WHOLLY OR PARTIALLY, TO BUYER'S DESIGNS OR SPECIFICATIONS.**

5. Limitation Of Remedy: SELLER'S LIABILITY ARISING FROM OR IN ANY WAY CONNECTED WITH THE ITEMS SOLD OR THIS CONTRACT SHALL BE LIMITED EXCLUSIVELY TO REPAIR OR REPLACEMENT OF THE ITEMS SOLD OR REFUND OF THE PURCHASE PRICE PAID BY BUYER, AT SELLER'S SOLE OPTION. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES OF ANY KIND OR NATURE WHATSOEVER, INCLUDING BUT NOT LIMITED TO LOST PROFITS ARISING FROM OR IN ANY WAY CONNECTED WITH THIS AGREEMENT OR ITEMS SOLD HEREUNDER, WHETHER ALLEGED TO ARISE FROM BREACH OF CONTRACT, EXPRESS OR IMPLIED WARRANTY, OR IN TORT, INCLUDING WITHOUT LIMITATION, NEGLIGENCE, FAILURE TO WARN OR STRICT LIABILITY.

6. Changes, Reschedules and Cancellations: Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

8. Buyer's Property: Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property, Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.
If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain there/to. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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For parts or service call us
Pro Gear & Transmission, Inc.

1 (877) 776-4600

(407) 872-1901

parts@eprogear.com

906 W. Gore St.

Orlando, FL 32805