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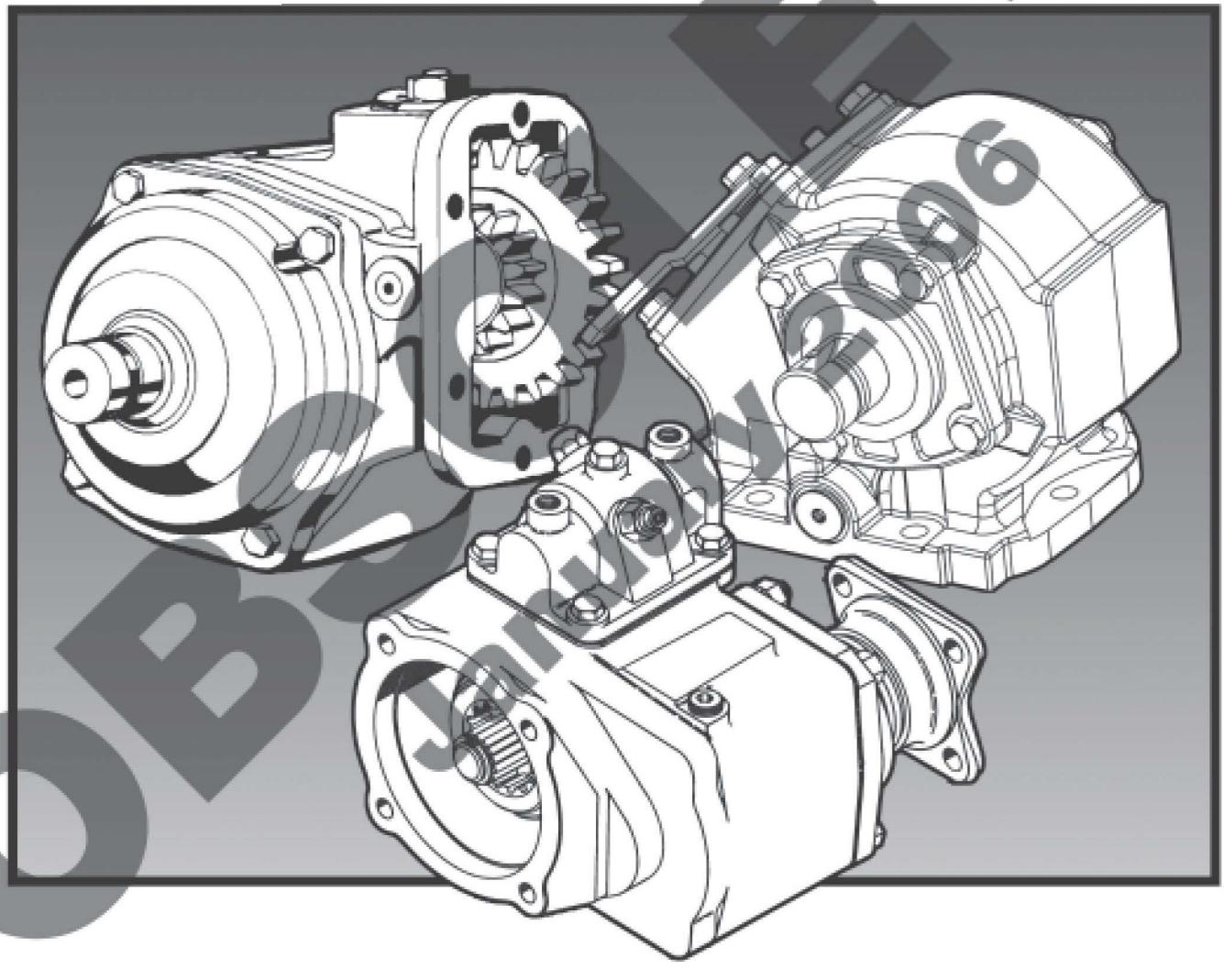
CHELSEA®

Bulletin HY25-2721-M1/US

Effective: January 15, 2002
Supersedes: P410-721 Dated January 2000

Replacement Parts List 721 Series Manual



OBSOLETE
JANUARY 2006

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⚠ WARNING

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Chelsea Products Division
Olive Branch, MS 38654 USA

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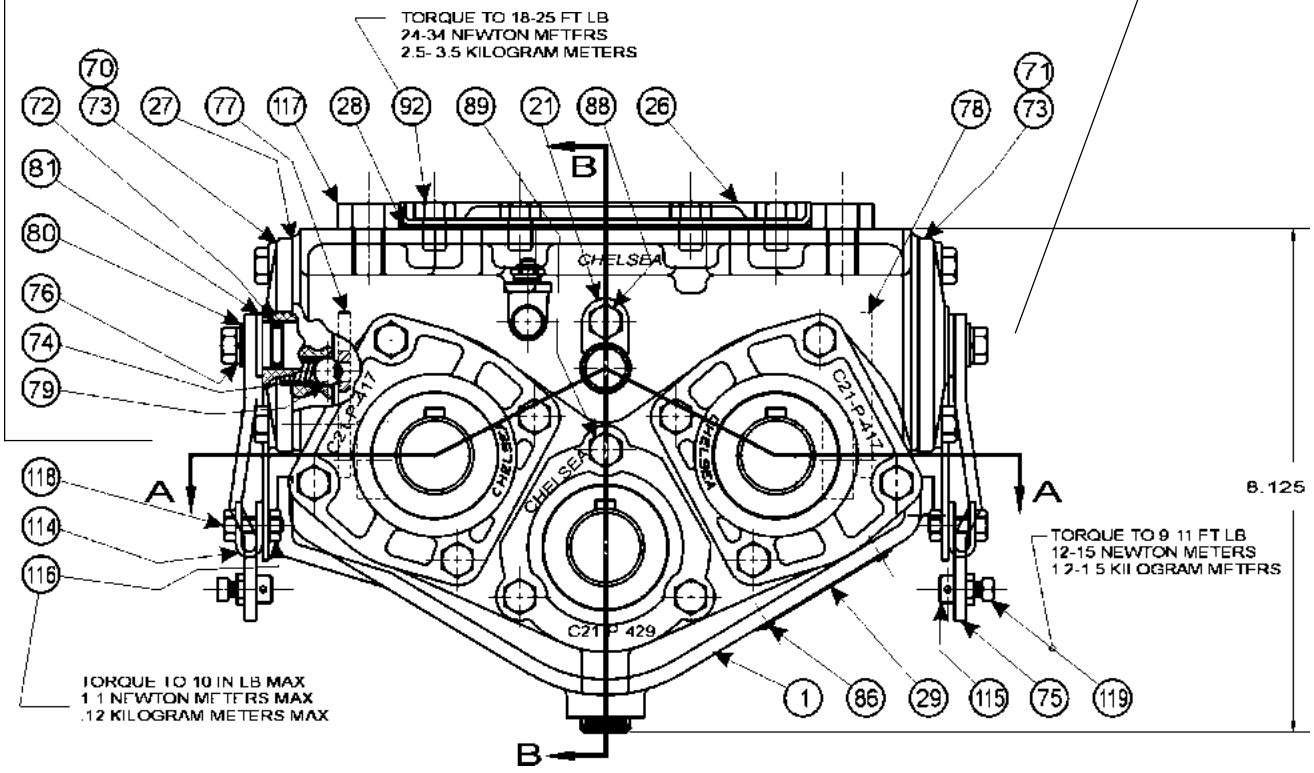
Shifter Assembly Side "X"
Shifter Cover Assemblies for Side "X"
A) For Cable Shift use 328830-1X
B) For Air Shift use 328826-1X or 328826-3X

Shifter Assembly Side "Y"
Shifter Cover Assemblies for Side "Y"
A) For Cable Shift use 328830-2X
B) For Air Shift use 328826-2X or 328826-4X



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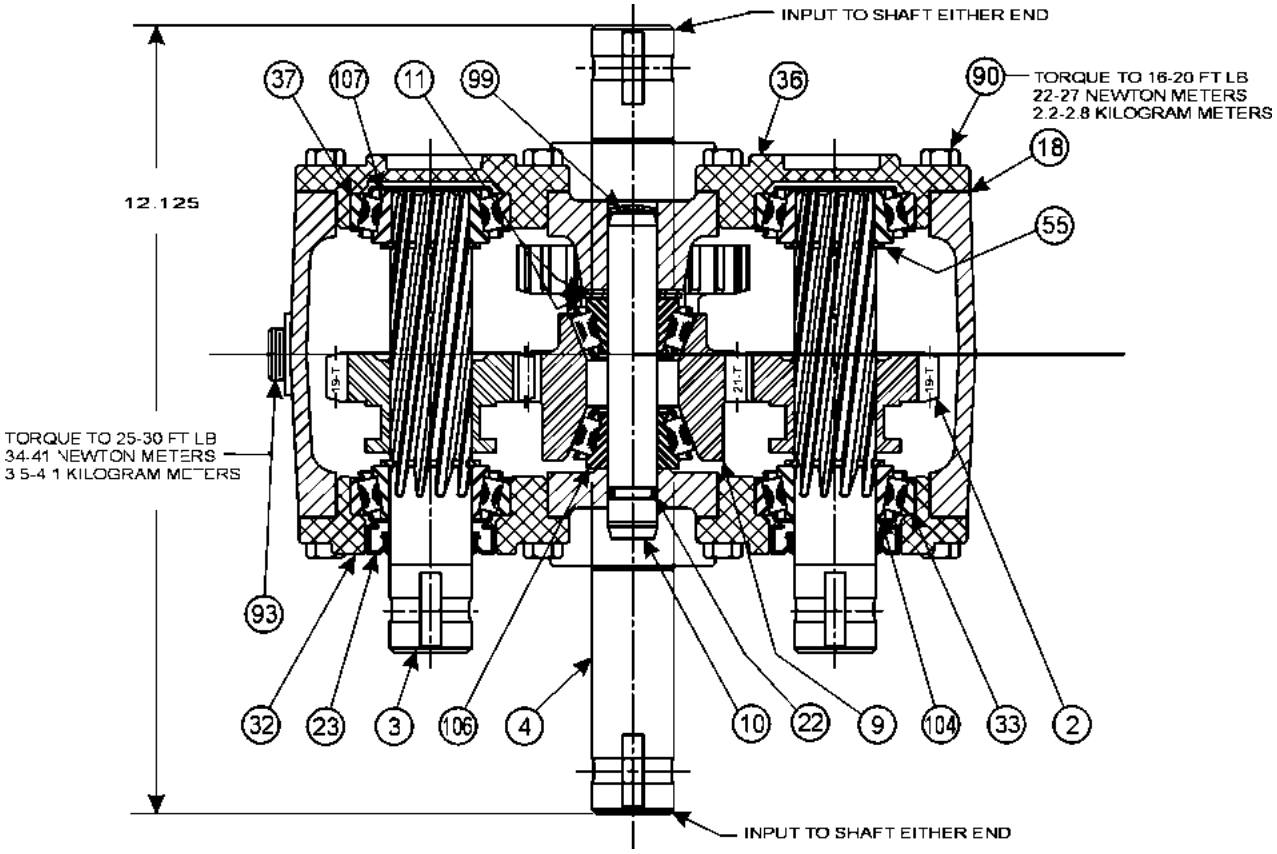
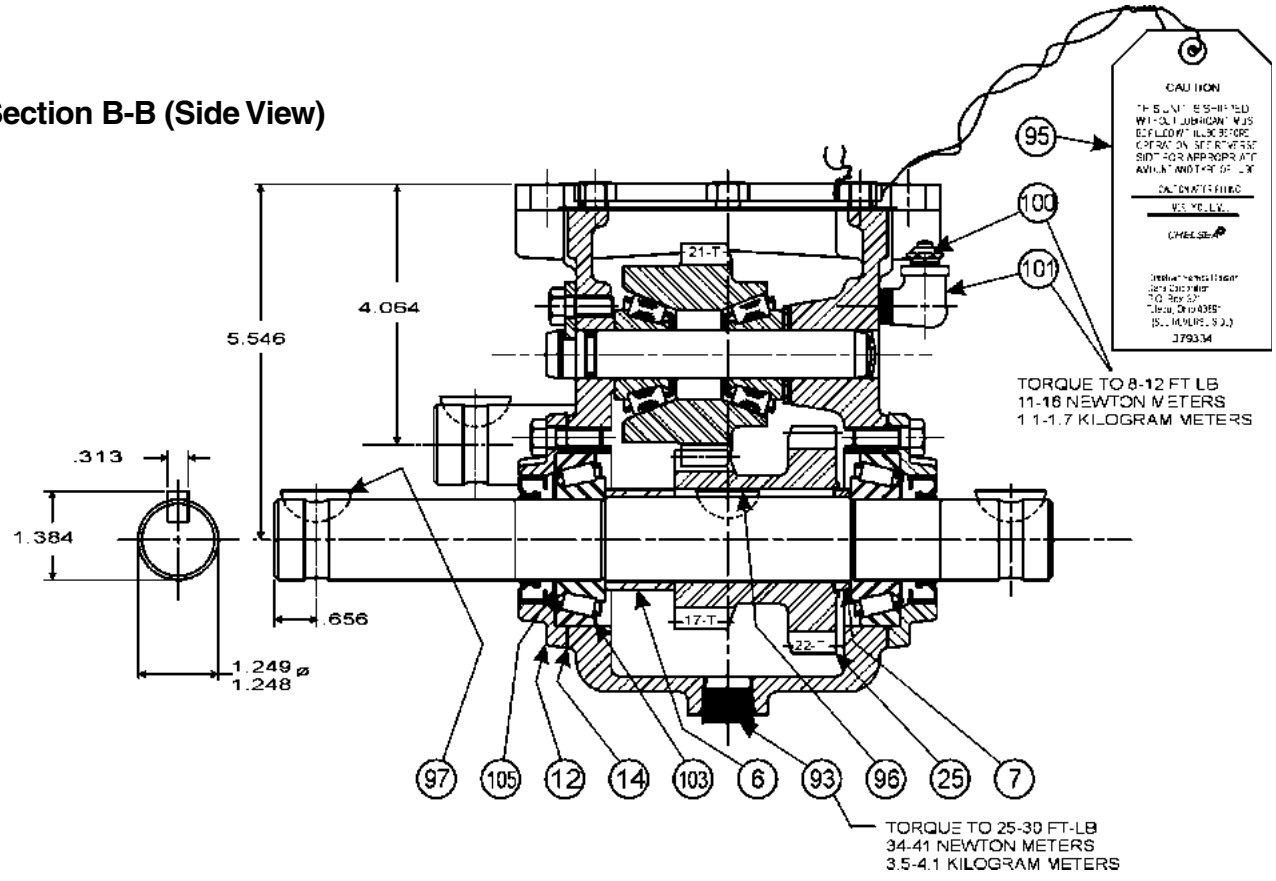
Section A-A (Top View)



Section B-B (Side View)



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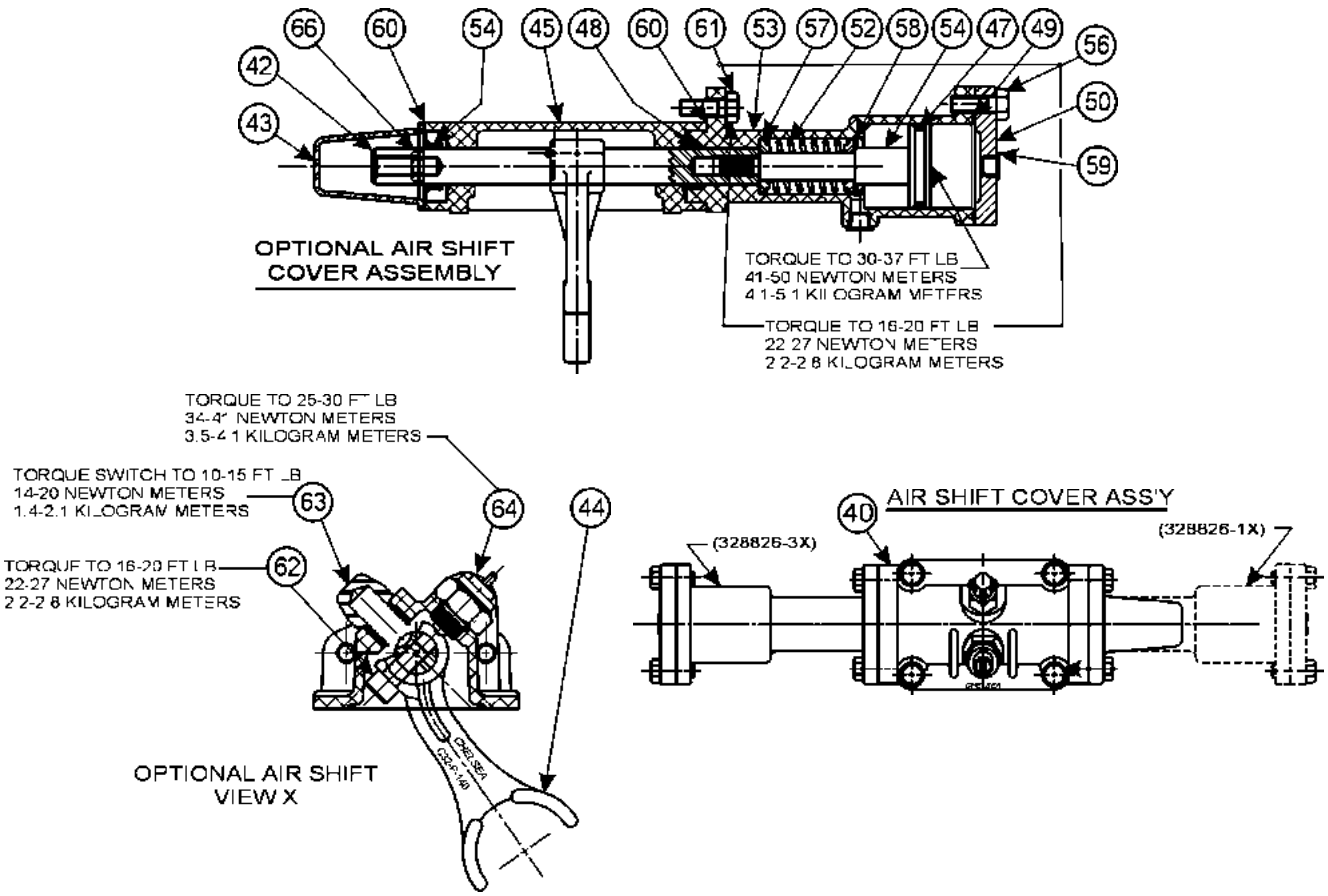
Item		Part Number	Description	Quantity
1		1-P-337	Housing, Gearbox	1
2	▶	2-P-721	Gear, Sliding 19-T	2
3	▶	3-P-859	Drive Shaft, Standard Output (1.250" Dia.)	2
4		3-P-205	Drive Shaft, Standard Input (1.250" Dia.)	1
6	▶	4-P-46	Spacer	1
7	▶	4-P-47	Spacer	1
9		5-P-220	Gear, Idler	1
10		9-P-56	Shaft, Idler	1
11	▶	14-P-15	Spacer	A.R.
12	▶	21-P-67	Bearing Cap, Open	2
14		22-P-23-1	Gasket, Bearing Cap	A.R.
		22-P-23-2	Gasket, Bearing Cap	A.R.
18		22-P-24-1	Gasket, Bearing Cap (.010" Thick)	A.R.
		22-P-24-2	Gasket, Bearing Cap (.020" Thick)	A.R.
		22-P-24-3	Gasket, Bearing Cap (.015" Thick)	A.R.
21	▶	27-P-9	Retaining Plate	1
22	▶	28-P-191	O-Ring	1
23	▶	28-P-216	Oil Seal	4
25	▶	33-P-64	Gear, Drive	1
26		34-P-16	Cover Plate	1
27	▶	35-P-8	Gasket, Shifter Cover (.020" Thick)	2
28	▶	35-P-59	Gasket, Cover Plate	2
29	▶	68-P-2	Name Plate	1
	▶	328273X	BEARING CAP SUB-ASSEMBLY, Open (Includes Items 32-32)	2
32		21-P-418	Bearing Cap (Open)	1
33	▶	550221	Bearing Cup	1
	▶	328274X	BEARING CAP SUB-ASSEMBLY, Closed (Includes Items 36-37)	2
36		21-P-420	Bearing Cap (Closed)	1
37	▶	550221	Bearing Cup	1
85	▶	378391	Lockring	4
86	▶	378422	Drive Screw	2
88	▶	378430-8	Capscrew, Hex Head (.375"-16 x .500")	1
89	▶	378430-9	Capscrew, Hex Head (.375"-16 x .875")	14
90	▶	378430-10	Capscrew, Hex Head (.375"-16 x 1.000")	16
92	▶	378431-4	Capscrew, Hex Head (.375"-16 x .500")	6
93	▶	379064	Pipe Plug (.500"-14)	2
95	▶	379334	Oil Level Caution Tag (Shipped Wired to Unit)	1
96	▶	500007-24	Woodruff Key (Ref. Input Shaft)	1
97	▶	500007-29	Woodruff Key (.312" x 1.125")	4
99	▶	500166-10	Welch Plug (.750" Dia.)	1
100		500167-1	Breather Cap	1
101		500925-1	Pipe, Street Elbow	1
103	▶	550218	Bearing Cup	2
104	▶	550397	Bearing Cone	2
105	▶	550437	Bearing Cone	2
106	▶	550439	Bearing Cone	2
107	▶	550532	Bearing Cone	2

A.R. — As Required



Item		Part Number	Description	Quantity
	▶	**328826-1X & 3X**	AIR SHIFT COVER ASSEMBLY (Includes Items42-66)	1 or
40	▶	**328826-2X & 4X**	AIR SHIFT COVER ASSEMBLY (Includes Items42-66)	1
42	▶	**11-P-129**	Shifter Shaft	1
43	▶	**65-P-23**	Cover, Shifter Shaft	1
44	▶	**32-P-141**	Shifter Fork	1
45	▶	**34-P-82**	Cover, Shifter	1
	▶	**328824X**	Sub-Assembly	1
47	▶	**28-P-61**	O-Ring	1
48	▶	**28-P-71**	O-Ring	1
49		**28-P-2500**	O-Ring	1
50	▶	**34-P-81**	Cap	1
52		**38-P-50**	Spring	1
53	▶	**65-P-15**	Cylinder	1
54	▶	**66-P-13**	Piston	1
56	▶	**378430-9**	Capscrew, Hex Head (.312"-18 x .875")	2
57	▶	**379102**	Washer, Spring Retainer	2
58	▶	**379103**	Retaining Ring (N-5000-106)	1
59		**500897-3**	Shipping Plug	2
60	▶	**35-P-14**	Gasket	2
61	▶	**378430-9**	Capscrew, Hex Head (.312"-18 x .875")	2
62	▶	**378447-4**	Capscrew, Socket Head (.312"-18 x .75")	1
63	▶	**378554**	Poppet Cap	1
64	▶	**379652**	Indicator Switch (Norm. "ON")	1
65	▶	**65-P-23**	Cover, Shifter Shaft	1
66	▶	**378430-4**	Capscrew, Hex Head	2
	▶	**328388-40X**	SHIFT INSTALLATION KIT, Air-O-Matic	

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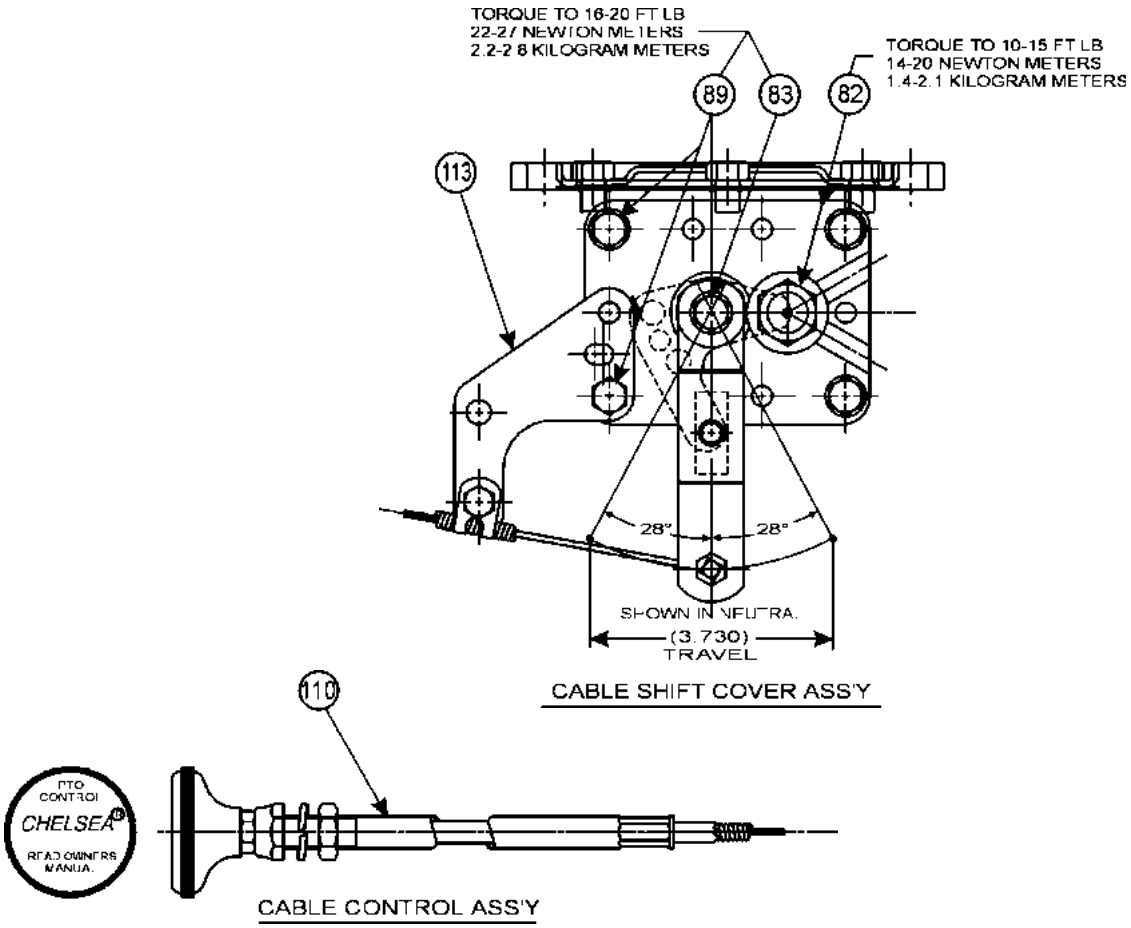


Item		Part Number	Description	Quantity
70	▶	328830-1X	SHIFT COVER SUB-ASSEMBLY, Wire Control	1
71	▶	328830-1X	SHIFT COVER SUB-ASSEMBLY, Wire Control (Includes Items72-83)	1
72	▶	28-P-191	O-Ring	2
73	▶	34-P-74	Cover, Shifter	2
74	▶	37-P-14	Spring, Poppet	2
75	▶	51-P-13	Lever, Shifter	2
76	▶	500365-22	Flat Washer	2
77	▶	328829-1X	Shifter Plate Assembly, Side “X”	1
78	▶	328829-2X	Shifter Plate Assembly, Side “Y”	1
79	▶	378002	Ball (.438" Dia.)	2
80	▶	500356-10	Lockwasher	2
81	▶	378004	Flat Washer	2
82	▶	379652	Indicator Switch (Norm “ON”)	2
83	▶	500409-6	Capscrew, Hex Head (.312"-24 x .625")	2
110	▶	328346-10X	Wire Control Assembly	1
		328537	Parts Bag, Wire Control (Includes Items 113-119)	1
113	▶	50-P-17	Bracket	2
114	▶	50-P-19	Bracket, Swivel	2
115	▶	378019	Pivot Pin	2
116	▶	378326	Bushing Nut, Hex	2
117		378982	Spacer, Mtg.	2
118	▶	500396-8	Screw, Hex Head (.250"-20 x .750")	2
119	▶	500568-4	Set Screw, Square Head (.250"-20 x .500")	2
	▶	328838X	INSTALLATION KIT, Wire Control	2

721 W – A DD D

Basic Model
721

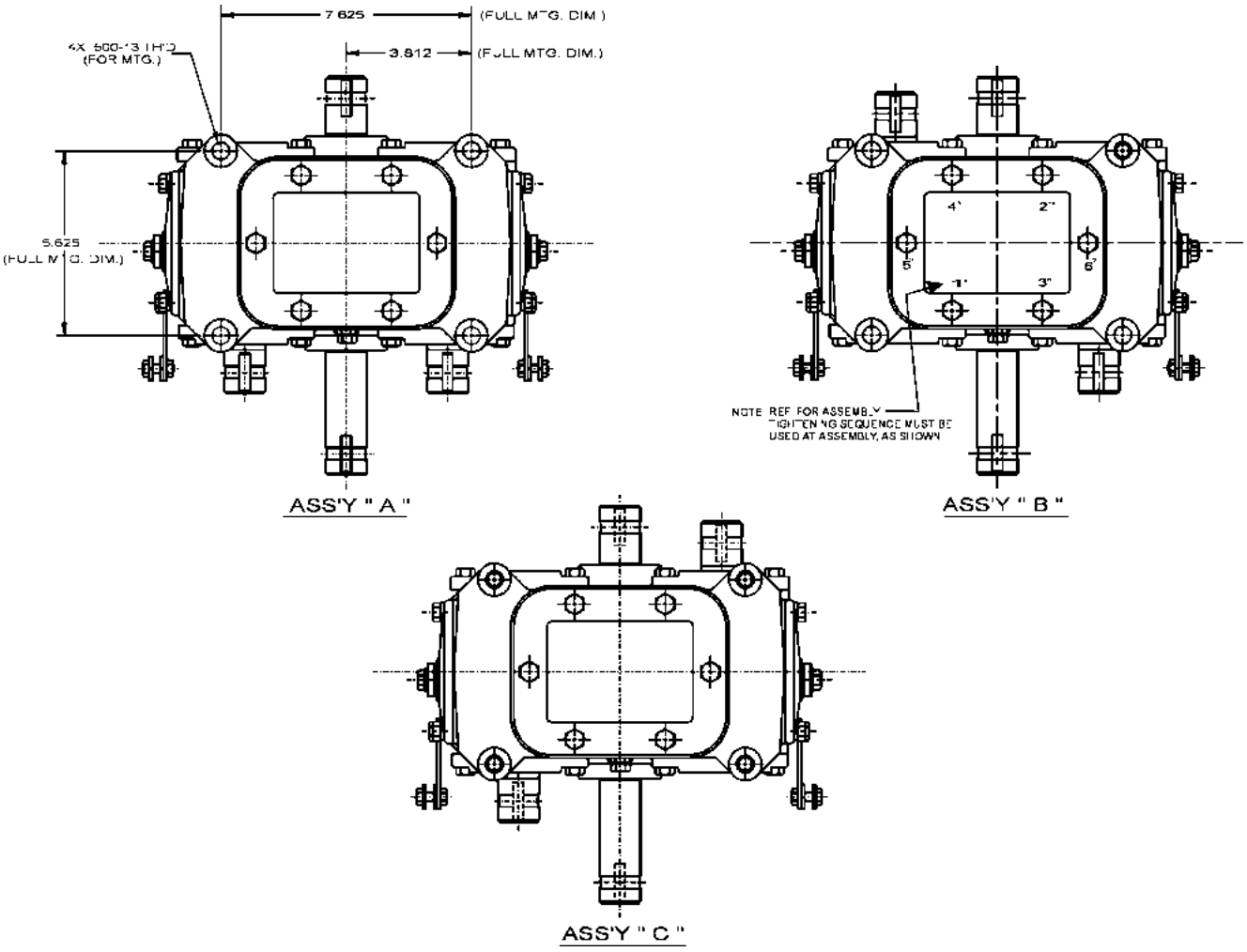
Shifter Type
A = Air Shift
W = Cable Shift

Assembly Arrangement
A, B, C

Input-Output Shaft
D = 1.250" Keyed

Output Shaft
DD = 1.250" Keyed

Assembly Arrangements



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Notes

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2. Payment: Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

4. Warranty: Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of:

(A) All Power Take-Off units one (1) year from date of installation.

(B) Except 267, 277, 278, 242, 244, 246, 250, 251 and 859 series two (2) years from date of installation. **THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO ITEMS PROVIDED HEREUNDER. SELLER MAKES NO OTHER WARRANTY, GUARANTEE, OR REPRESENTATION OF ANY KIND WHATSOEVER. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR PURPOSE, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, TRADE USAGE, OR COURSE OF DEALING ARE HEREBY DISCLAIMED. NOTWITHSTANDING THE FOREGOING, THERE ARE NO WARRANTIES WHATSOEVER ON ITEMS BUILT OR ACQUIRED WHOLLY OR PARTIALLY, TO BUYER'S DESIGNS OR SPECIFICATIONS.**

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6. Changes, Reschedules and Cancellations: Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

8. Buyer's Property: Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property, Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain there/to. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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