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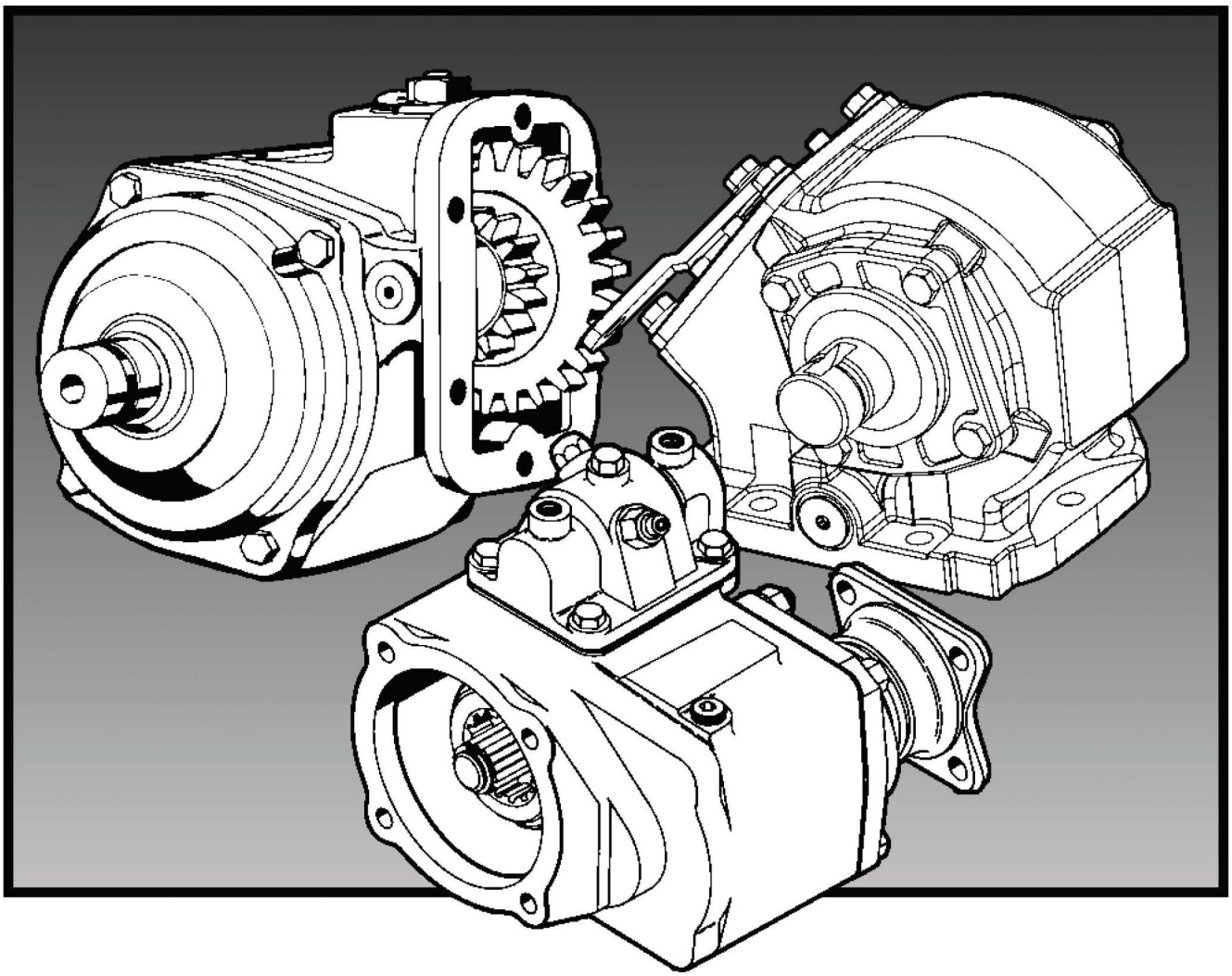
(877) 776-4600 or (407) 872-1901 parts@eprogear.com

Bulletin HY25-2941-M1/US

CHELSEA®
Replacement Parts List
941 Series Manual

Effective: November 15, 2001
Supersedes: P410-941 Dated April 1996



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⚠ WARNING

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The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

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Chelsea Products Division
Olive Branch, MS 38654 USA

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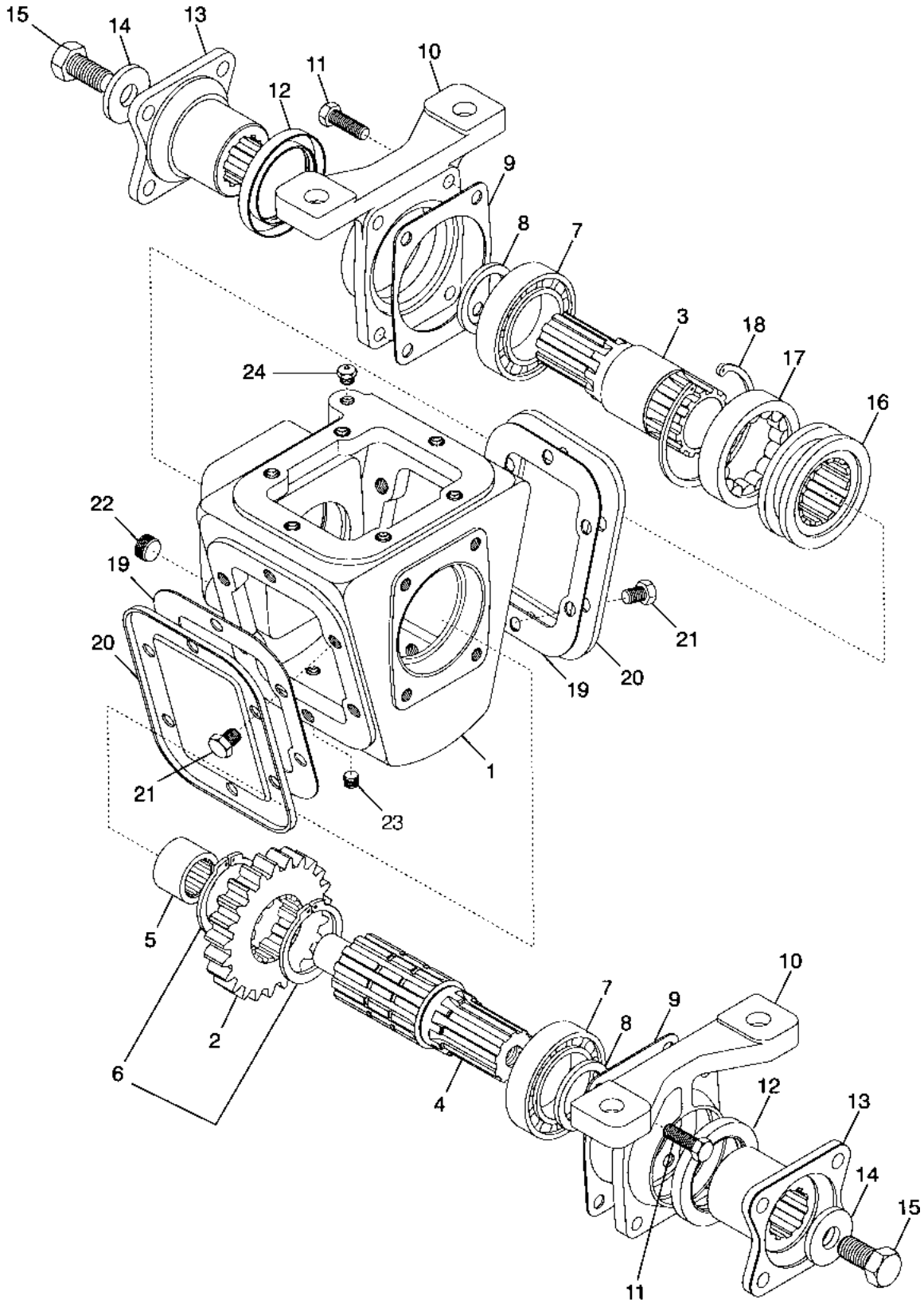

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Item		Part Number	Description	Quantity
1	▶	1-P-475	HOUSING	1
2	▶	2-P-720	GEAR, P.T.O. Output	1
3	▶	3-P-855	SHAFT, Output	1
4		3-P-856	SHAFT, Input	1
5	▶	550508	NEEDLE BEARING	1
6	▶	379511	LOCKRING	2
7	▶	550311	BALL BEARING	2
8	▶	4-P-76	SPACER, Drive Shaft	2
9	▶	22-P-63	GASKET	2
10	▶	21-P-528	BEARING CAP	2
11		379286-12	CAPSCREW, Hex Head (.375"-16 x 1.250")	8
12	▶	28-P-261	OIL SEAL	2
13		3-1-2431	COMPANION FLANGE 1410 SERIES	2
		4-1-2701	COMPANION FLANGE 1550 SERIES	2
14	▶	4-P-130	WASHER	2
15	▶	378435-7	CAPSCREW, Hex Head (.625"-11 x 1.250")	2
16		57-P-28	CLUTCH	1
17	▶	560983	ROLLER BEARING	1
18	▶	378836	LOCKRING	1
19	▶	35-P-59	GASKET	2
20		34-P-16	COVER PLATE	2
21		378431-6	CAPSCREW, Hex Head (.375"-16 x .625")	12
22		500113-3	PIPE PLUG, (.375"-18 NPTF)	1
23	▶	379231	DRAIN PLUG, (.125"- 27 x .300")	1
24		500167-1	BREATHER 5 P.S.I., (.125"- 27)	1
			PARTS SHIPPED LOOSE	
N.S.		328948-10X	INSTALLATION INSTRUCTIONS	(1)

N.S. — Not Shown

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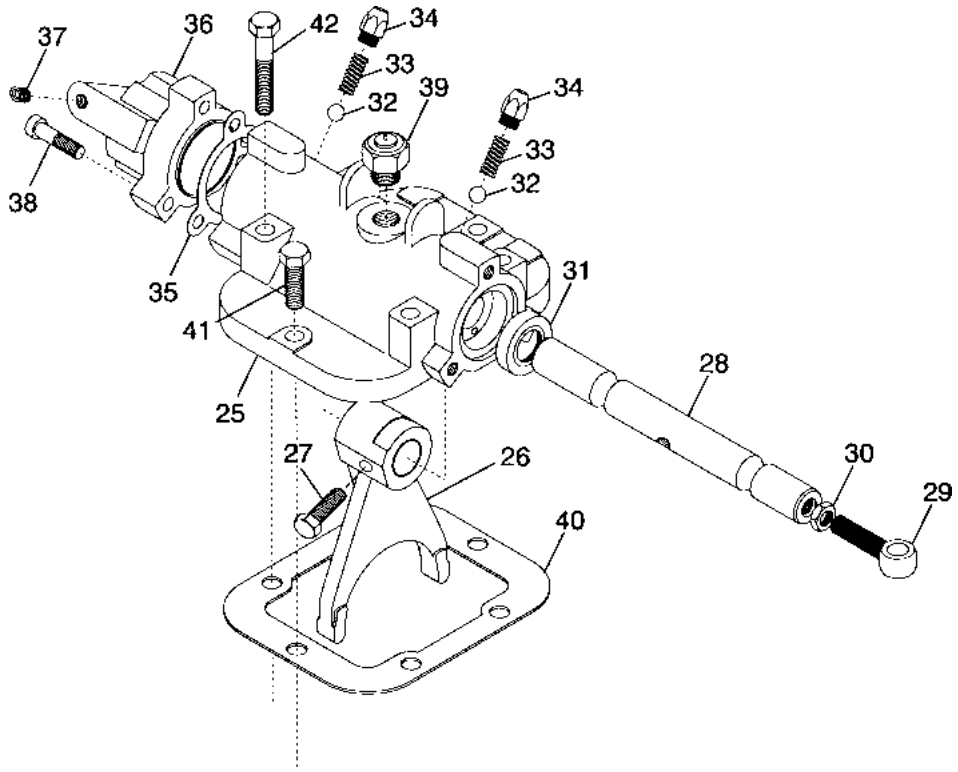
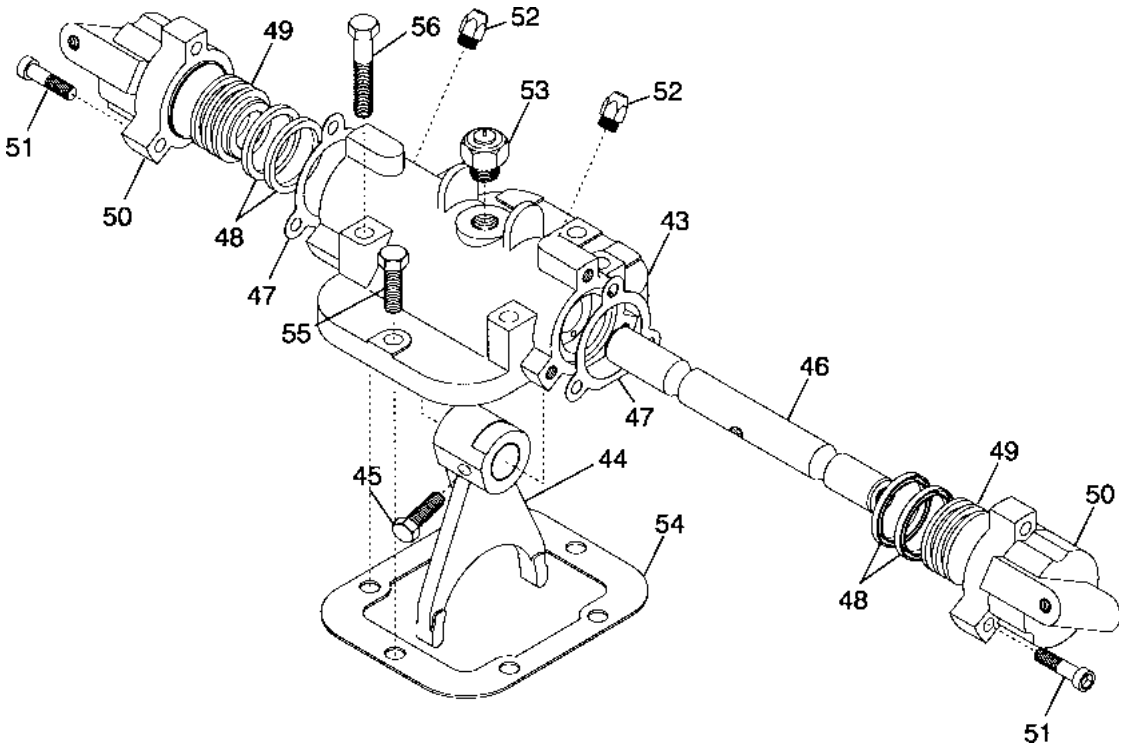


Item		Part Number	Description	Quantity
	▶	329100X	**LEVER SHIFT COVER ASSEMBLY** (Includes Items 25-39)	1
25	▶	34-P-117	SHIFTER COVER	1
26	▶	32-P-169	SHIFTER FORK	1
27		379286-12	CAPSCREW, Hex Head (.375"-16 x 1.250")	1
28		11-P-149	SHIFTER SHAFT	1
29	▶	36-P-1	EYE BOLT, (.375"- 24)	1
30	▶	500381-3	JAM NUT, Hex (.375"- 24)	1
31	▶	28-P-218	OIL SEAL	1
32	▶	378002	SHIFTER BALL	2
33	▶	37-P-41	SHIFTER SPRING	2
34	▶	378554	POPPET CAP	2
35	▶	22-P-96	GASKET	1
36	▶	65-P-22	CYLINDER CAP	1
37	▶	379231	PIPE PLUG, (.125"- 27)	1
38	▶	378447-7	CAPSCREW, Socket Head (.312"-18 x 1.250")	3
39		379639	INDICATOR SWITCH	1
40	▶	35-P-59	GASKET	1
41	▶	378431-11	CAPSCREW, Hex Head (.375"-16 x 1.125")	2
42		379286-20	CAPSCREW, Hex Head (.375"-16 x 2.250")	4
	▶	328751-1X	INSTALLATION KIT, Indicator Light	1



Item		Part Number	Description	Quantity
		329101X	**AIR SHIFT COVER ASSEMBLY** (Includes Items 43-53)	1
43	▶	**34-P-117**	SHIFTER COVER	1
44	▶	**32-P-169**	SHIFTER FORK	1
45		**379286-12**	CAPSCREW, Hex Head (.375"-16 x 1.250")	1
46		**11-P-149**	SHIFTER SHAFT	1
47	▶	**22-P-96**	CYLINDER GASKET	2
48	▶	**28-P-61**	O-RING	4
49	▶	**66-P-23**	PISTON	2
50	▶	**65-P-22**	CYLINDER CAP	2
51	▶	**378447-7**	CAPSCREW, Socket Head (.312"-18 x 1.250")	6
52	▶	**378554**	POPPET CAP	2
53		**379639**	INDICATOR SWITCH	1
54	▶	**35-P-59**	GASKET	1
55	▶	**378431-11**	CAPSCREW, Hex Head (.375"-16 x 1.125")	2
56		**379286-20**	CAPSCREW, Hex Head (.375"-16 x 2.250")	4
			LOOSE PARTS	
	▶	**328388-61X**	AIR SHIFT INSTALLATION KIT	1

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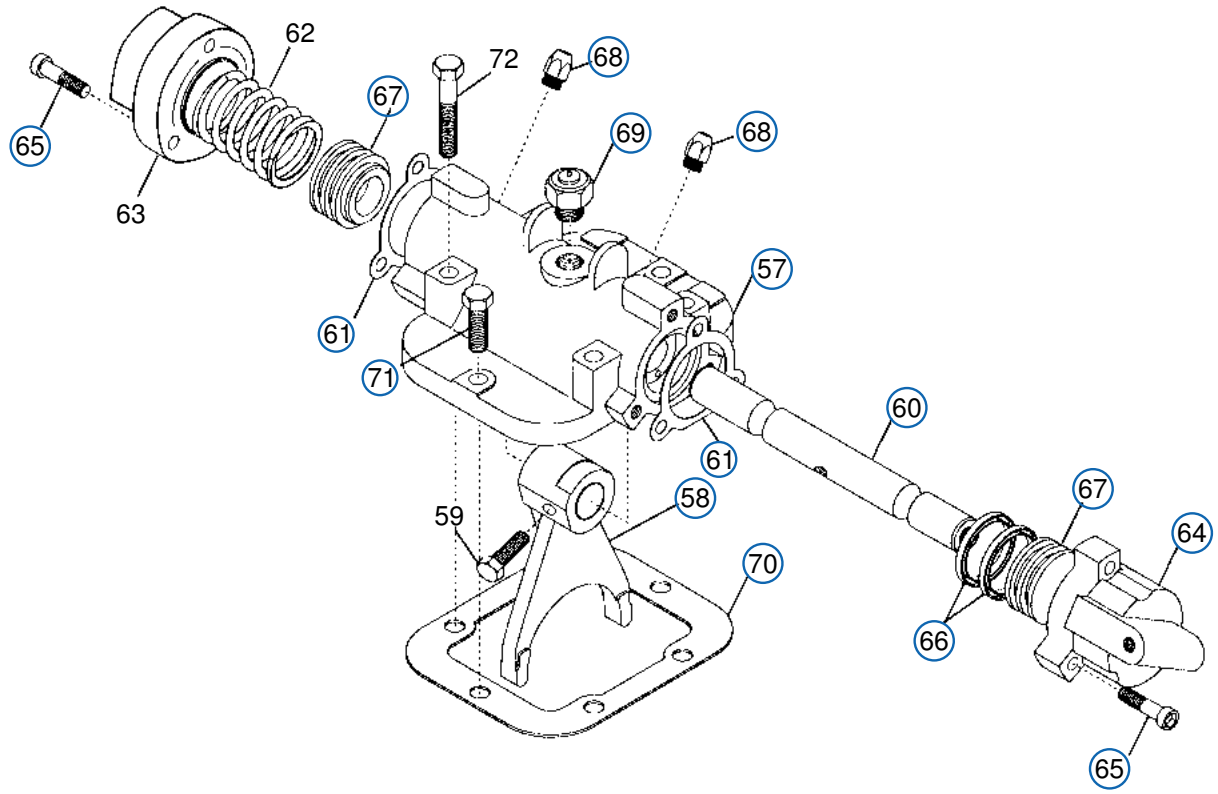

Item		Part Number	Description	Quantity
		329351X	**AIR SHIFT COVER ASSEMBLY** (Includes Items 57-68)	1
57	▶	**34-P-117**	SHIFTER COVER	1
58	▶	**32-P-169**	SHIFTER FORK	1
59		**379286-12**	CAPSCREW, Hex Head (.375"-16 x 1.250")	1
60		**11-P-149**	SHIFTER SHAFT	1
61	▶	**22-P-96**	CYLINDER GASKET	2
62		**37-P-59**	SPRING, Heavy Duty	1
63		**65-P-27**	SPRING CAP	1
64	▶	**65-P-22**	CYLINDER CAP	2
65	▶	**378447-7**	CAPSCREW, Socket Head (.312"-18 x 1.250")	6
66	▶	**28-P-61**	O-RING	4
67	▶	**66-P-23**	PISTON	2
68	▶	**378554**	POPPET CAP	2
69		**379639**	INDICATOR SWITCH	1
70	▶	**35-P-59**	GASKET	1
71	▶	**378431-11**	CAPSCREW, Hex Head (.375"-16 x 1.125")	2
72		**379286-20**	CAPSCREW, Hex Head (.375"-16 x 2.250")	4

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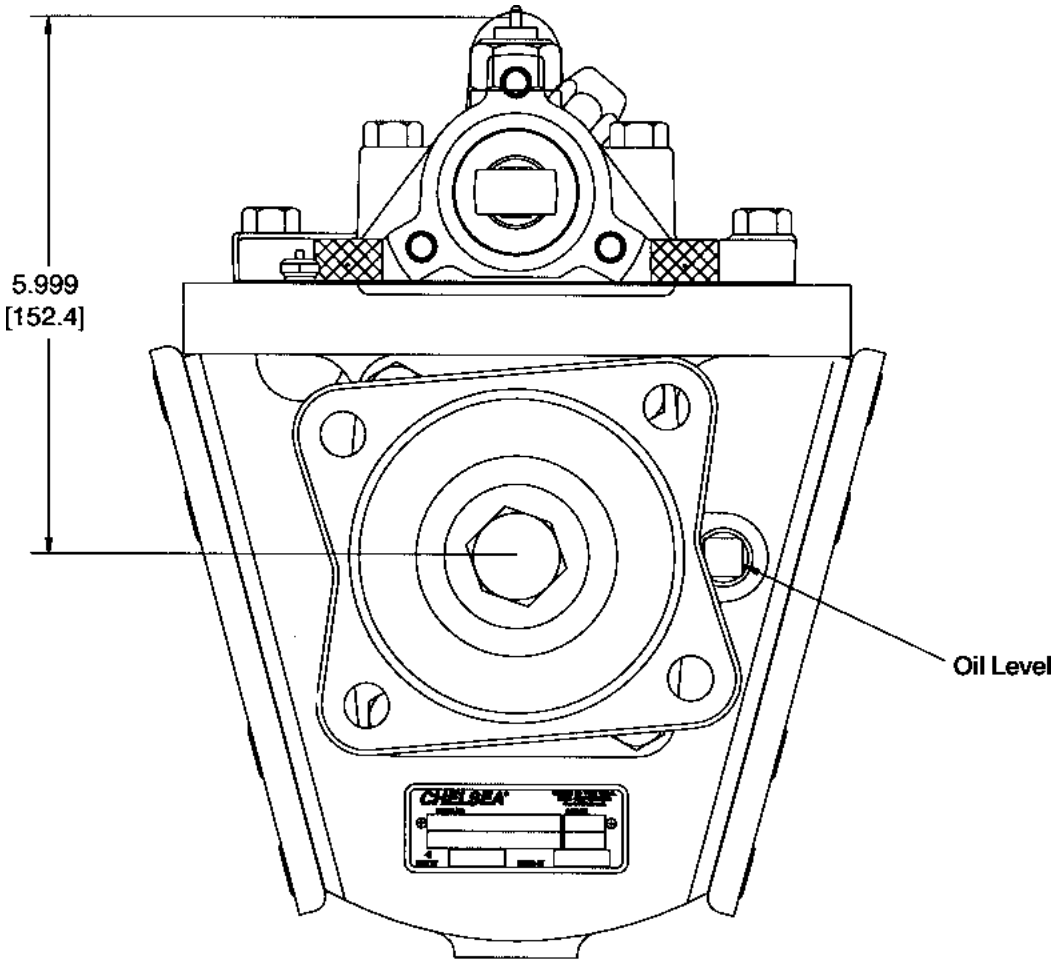

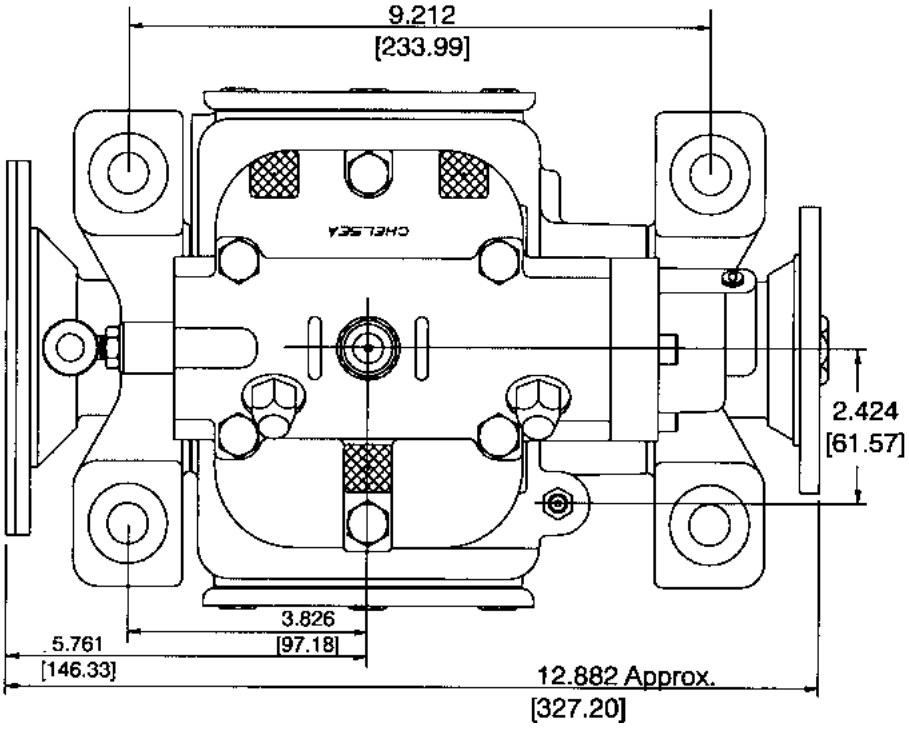

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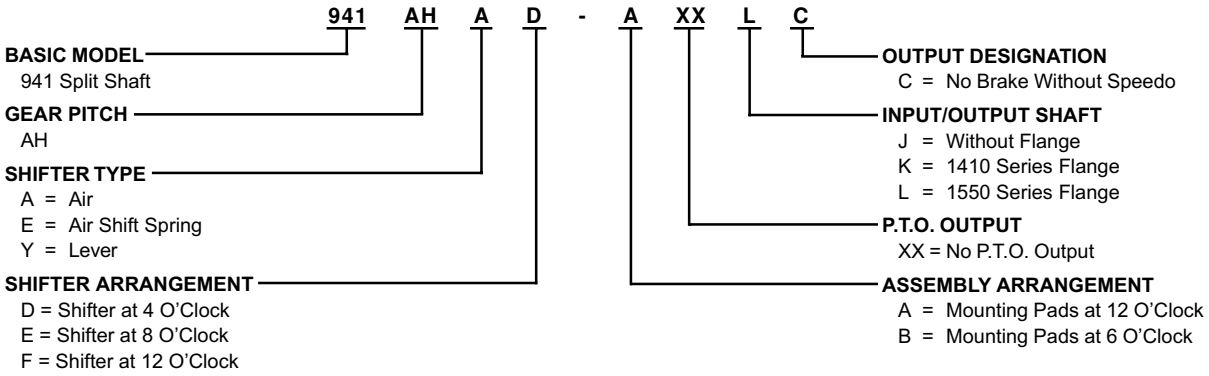

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2. Payment: Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

4. Warranty: Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of:

(A) All Power Take-Off units one (1) year from date of installation.

(B) Except 267, 277, 278, 242, 244, 250, 251 and 859 series two (2) years from date of installation.

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7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

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9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

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12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain there/to. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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